## **Technical Data Sheet**

# Bona D700

# D3 White Glue

Bona D700 is solvent-free white glue which meets the requirements of class D3 according to EN 204 and is suitable for gluing various timber materials, especially tongue and groove pre-finished parquet, laminate floor coverings or similar materials. It sets quickly and has a good resistance to water.

- Good resistance to water
- Rapid setting
- Good open time
- Universal applicability

#### Technical Data

Product type: Dispersion of polyvinyl acetate

Colour: White Viscosity: Viscous Density: 1.09 g/cm<sup>3</sup> Cleaning agent: Water

Storage / transport: The temperature must not fall below  $+5^{\circ}\text{C}$  or exceed  $+25^{\circ}\text{C}$  during

storage and transport. Protect from frost Store in a dry, well ventilated place.

Shelf life: 12 months from date of manufacture in an unopened bottle

Pack size: 0.75 KG bottle

Additional detailed information is noted in the appropriate Safety Data Sheet.

#### Subfloor Preparation

Not applicable

#### Suitable Subfloors

Not applicable

### Processing

Before using the glue the following climatic conditions must be met (values for Central Europe):

- Air temperature: min. 15°C
- Material temperature: min. 15°C

Apply the glue to the upper surface of the tongue. Then join the boards together and, if necessary, knock together with a hammer. The correct amount of glue has been used if a small amount penetrates the joint between the boards. From ready-to-lay parquet and laminate floor coverings, excess glue must be removed immediately with a moist cloth.

# Consumption

Approx. 5-30 g/running meter according to the size of joints

## Drying time

approx. 24 hours, depending on the type of parquet, absorbency of the substrate and room climate, it is possible to sand the floor, apply a surface coating, etc

Bona takes only responsibility for the delivered product, no responsibility can be taken for the total installed product. If in doubt, conduct a test or a trial. Observe also other Bona product datasheets.

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With the publication of this data sheet all previous product information on this product lose their validity



